



INSPECTION / NDT REQUEST SHEET

LOCATION NDT: Covalent Site Kwinana	REF No: Stack A	CONSTRUCTION CODE: AS1554.1
REQUESTED BY: P. Berry	TELEPHONE NO: 0455 599 800	ACCEPTANCE CRITERIA: AS4037
PURCHASE O/NO: 38272	JOB NO: 19423	REFERENCE P & IDS: N/A
JOB DESCRIPTION: Install new Flange on Stack A		DATE: 04/06/26

DWG NO.	SPOOL/ NOZZLE NO.	WELD NO.	WELDER ID	PIPE DIA.	SCH/ THICKNESS	MATERIAL	WPS	WELDING PROCESS	NDT REQUIRED (%)					COMMENT
									RT	PT	MT	PWHT	UT	
C14-005- MEC-DRG- 002	Existing Material			900nb	Std	C/S					Y			MT Existing Material
C14-005- MEC-DRG- 002	Flange	W1	086 / 076	900nb	Std	C/S	283	GTAW/ MMAW					Y	UT Complete Weld
C14-005- MEC-DRG- 002	Flange	W1	086 / 076	900nb	Std	C/S	283	GTAW/ MMAW			Y			MT Complete Weld
C14-005- MEC-DRG- 002	Flange	W1	086 / 076 / 080	900nb	Std	C/S	283	GTAW/ MMAW	Y					RT Complete Weld
COMMENTS: Welders 086 & 076 Root & Fill. Welder 080 Final Cap														
Please send Reports to paul.berry@srgglobal.com.au														

Author	Revision	Reviewed by	Date	Review Date
P Berry	0	Joshua Toth	09/09/25	09/09/26