

Flash Inspection Report

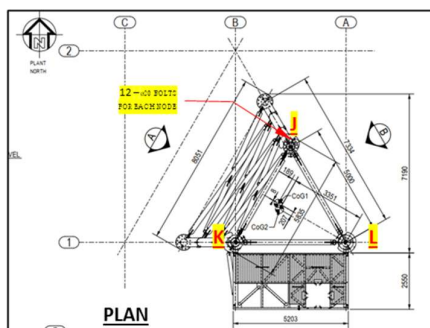
Inspection Report No: IR #-05 Rev 0

Inspection Details

Client:	Covalent Lithium Pty Ltd	PO No:	4500031266
Project:	Calcliner Off-Gas Stack T1	Work Order No:	-
Inspection Location:	Covalent Lithium Kwinana Plant		
Inspection Date:	24/06/2026		
Description of Item & Qty:	Torque Test Stack Extension at Train 1 – Module 3		

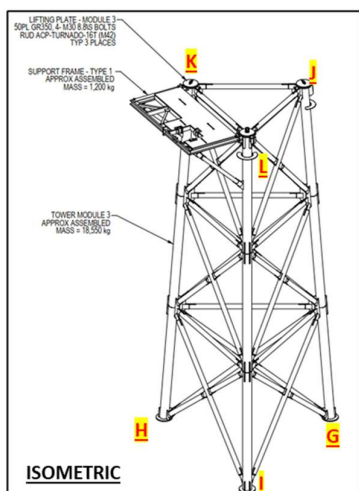
Inspection Activity

MODULE 3



Torque Test at Pipe Flange Connection (Module 3-4)s

FACE	BOLT SIZE	QTY	QTY TESTED	TORQUE Value (N-m)	RESULT
H	M30	12	3	1000Nm	PASSED
I	M30	12	3	1000Nm	PASSED
G	M30	12	3	100Nm	PASSED



Torque Test at Bracing Connection

FACE	BOLT SIZE	QTY	QTY TESTED	TORQUE Value (N-m)	RESULT
GILJ	M20	288	30	400Nm	PASSED
GHLK	M20	288	30	400Nm	PASSED
HKLI	M20	288	30	400Nm	PASSED

Flash Inspection Report

Inspection Report No: IR #-05 Rev 0

TORQUE VALUE		
BOLT SIZE	APPROXIMATE TORQUE VALUE (INITIALLY GIVEN)	VERIFIED TORQUE VALUE
M20	638Nm	400Nm
M24	1109Nm	700Nm
M30	2211Nm	1000Nm
* TORQUE VALUE USED ON THIS TEST IS BASED ON VERIFIED VALUE		

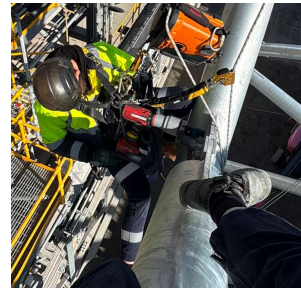
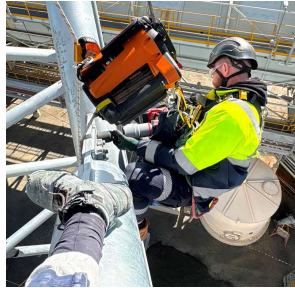
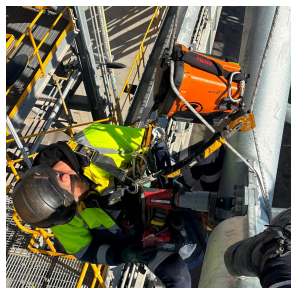
TORQUE TEST AT COLUMN CONNECTION BETWEEN MODUL 3 & 4



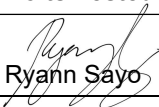
Flash Inspection Report

Inspection Report No: IR #-05 Rev 0

TORQUE TEST AT SECONDARY MEMBERS AND BRACING CONNECTION



Inspection Summary

Inspection Result	Bolts Tested Satisfies the Torque Requirement
BV Inspector (Name & Signature)	 Ryann Sayo



Flash Inspection Report

Inspection Report No: IR #05 Rev 0

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