

Flash Inspection Report

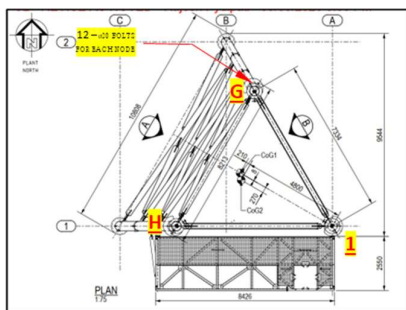
Inspection Report No: IR #-04 Rev 1

Inspection Details

Client:	Covalent Lithium Pty Ltd	PO No:	4500031266
Project:	Calcliner Off-Gas Stack T1	Work Order No:	-
Inspection Location:	Covalent Lithium Kwinana Plant		
Inspection Date:	24/06/2026		
Description of Item & Qty:	Torque Test Stack Extension at Train 1 – Module 2		

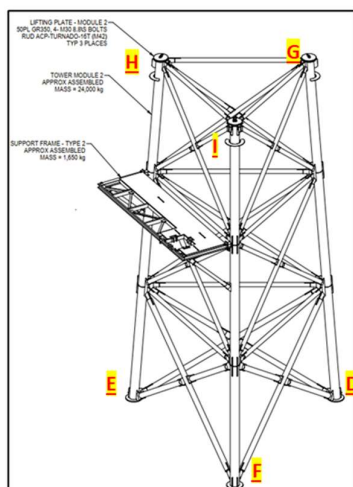
Inspection Activity

MODULE 2



Torque Test at Pipe Flange Connection (Module 2-3)

FACE	BOLT SIZE	QTY	QTY TESTED	TORQUE Value (N-m)	RESULT
G	M30	12	3	1000Nm	PASSED
H	M30	12	3	1000Nm	PASSED
I	M30	12	3	1000Nm	PASSED



Torque Test at Bracing Connection

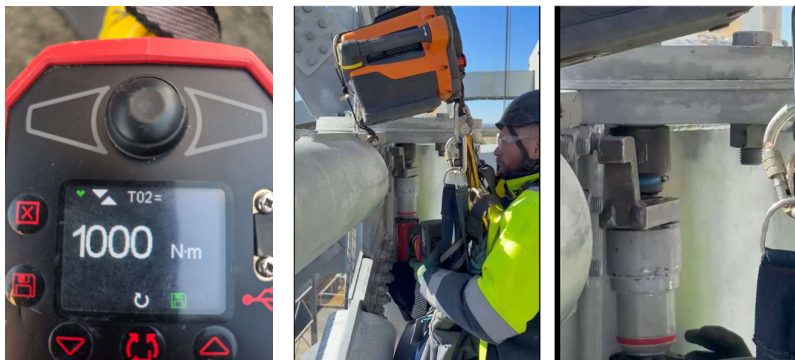
FACE	BOLT SIZE	QTY	QTY TESTED	TORQUE Value (N-m)	RESULT
DFIG	M24	216	20	700Nm	PASSED
DFIG	M20	96	10	400Nm	PASSED
DEHG	M24	216	20	700Nm	PASSED
DEHG	M20	96	10	400Nm	PASSED
EHIF	M24	216	20	700Nm	PASSED
EHIF	M20	96	10	400Nm	PASSED

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TORQUE VALUE		
BOLT SIZE	APPROXIMATE TORQUE VALUE (INITIALLY GIVEN)	VERIFIED TORQUE VALUE
M20	638Nm	400Nm
M24	1109Nm	700Nm
M30	2211Nm	1000Nm
* TORQUE VALUE USED ON THIS TEST IS BASED ON VERIFIED VALUE		

TORQUE TEST AT COLUMN CONNECTION BETWEEN MODUL 2 & 3



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TORQUE TEST AT SECONDARY MEMBERS AND BRACING CONNECTION



Inspection Summary

Inspection Result	Bolts Tested Satisfies the Torque Requirement
BV Inspector (Name & Signature)	 Ryan Sayo



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